# **Engineering Capabilities**

ITT provides broad and complete engineering analysis, design and test capabilities to support our electric heaters, conveyance and noise control product lines.

Our engineering staff is built on a heritage of innovation in order to deliver enduring custom solutions to the global aerospace industry.

#### **Engineering Design and Analysis**

- Complex CAD modeling (Catia V5 and Solidworks)
- Acoustic silencer analysis, design and development
- Thermal analysis
- Pressure drop and flow analysis
- Air and material heater design

#### **Advanced Manufacturing Techniques**

- Pattern making
- Heated circuit etching
- Complex shaped composite layup methods
- Honeycomb bonded structures
- Composite-elastomeric-metal hybrid assemblies
- Innovative insulation operations
- Advanced sheet-metal assembly
- Welding (fusion and resistance)

#### **Testing Capabilities**

- Spectrum analysis and acoustics
- Acoustic attenutation and insertion loss
- Pressure drop
- Electrical and impedance
- Environmental
- Thermal
- Pneumatic and hydraulic pressure
- Radiologic inspection
- Ultrasonic inspection of composites
- Mechanical properties of materials
- CMM inspection

AS9100 and ISO 9001 Certified EASA Approved FAA Approved Repair Station NADCAP welding approved

#### Materials

#### Acoustic

- Acousti-Flo®
- Feltmetal
- Perforated Metal
- Absorptive Foams

#### Elastomeric

- Silicone
- Fluorosilicone
- Neoprene
- Nitrile
- Viton
- Buna

#### Composite

- Epoxy
- Phenolic
- Polyester
- PolyimideGraphite
- Bismaleimide

#### Carrier

- Fiberglass
- NylonNomex
- Dacron
- Kevlar
- Cotton

#### Metals

- Superalloys
- Aluminum Stainless Steel
- Titanium





ENGINEERED FOR LIFE

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# **Environmental Control Systems**

### Heaters

#### Freeze and Ice Protection

#### **Applications**

- Waste and water freeze protection - Valve heaters, in-line heaters
- Tank heaters, wrap heaters
- Ram air inlet ice protection
- Wing and tail ice protection
- Propeller de-icing
- Drain masts

#### **Air and Surface Heaters**

#### **Applications**

- Door heaters
- Crew rest heaters
- Galley heaters
- Space heaters
- Floor heaters
- Foot warmers

#### Dielectrics

- Silicone Kapton
- Neoprene
   Polyimides RTV
- EPDM
- Teflon Composites

#### **Resistance Wire Heater Elements**

- Copper and Bronze
- Balco
- Evanohm
- Stainless Steel

#### **Etched Foil Heater Elements**

- Copper/Nickel
- Inconel
- Monel
- Stainless Steel



## Conveyance

#### **ECS Elastomeric Hoses and Connectors**

#### **Product Capabilities**

- Flexible hoses
- SCAT, SCEET, CAT, CEET
- AS1504, AS1544
- MIL-H-52079, MIL-H-62028, MIL-H-62217
- Flexible duct connectors
- Specialty shapes and transitions
- Coupling covers
- Insulation and Insulation covers
- Rigid and flexible integrated parts

#### Composites

#### **Product Capabilities**

- Rigid ducting
- APU inlets
- Plenums
- Structural components
- Hybrid composite and aluminum
- Hybrid composite and elastomeric



# **Noise Control**

#### **Silencers and Acoustic Treatment**

#### **Product Capabilities**

- APU inlets with noise treatment
- APU exhausts with noise treatment
- ECS silencers
- Acoustic panels
- Acoustic enclosures
- Acoustic-Flo® materials



We have the broadest set of product choices and solutions for environmental control systems.

